UPT (URYU Pneumatic Tools)

PB-SERIES CHIPPING HAMMERS

URYU'S powerful and fast-hitting CHIPPING HAMMERS offer a wide selection for the following applications.

- Heavy duty and billet chipping.
- General chipping and calking.
- Weld flux, paint, and rust removal.
- Removing inpurities and fins from castings.

(Interchangeable Round(R) and Hexagonal(H) Bushing are available for each model at user's option.)



PB-20(R)
Round
PB-20(H)
Hexagonal

Forged Alloy Steel



Throttle Trigger

Exhaust Deflector

Groove for Chisel Retainer

PB-30(R)
Round
PB-30(H)
Hexagonal

AIR INLET

Valve Plug

For safety use:
1) Do not idle tools.
2) Set the chisel retainer assembly firmly to the tool barrel.
3) Do not use old, worn, rusted or damaged parts.

IMPORTANT!!

1. **Lubrication:** — For Air Motor — Supply Turbine Oil properly through Air Inlet or Line Oiler every before and after operation. (For example MOBIL TURBINE OIL #32, SHELL TURBINE OIL #32, and or equivalent.)
2. **Chisel Retainer** — If required by local safety regulations, use a proper retainer.
3. **Dry & Clean Air** — Drain daily and install a Filter at or near the take-off point to prevent trouble from foreign matter.
4. **Air Hose & Fittings** — Use the Air Hose and other fittings of proper size and perfect condition.
5. **Overhaul** — Regular Overhaul once every three months is recommended for good perfomance.
6. **Air Pressure** — Air Pressure of 0.6MPa(85psi) is recemmended for the most efficient performance. Too high air pressure will shorten tool's life.
7. **Genuine Parts:** — Use only URYU's genuine parts for replacement in repair service.

CHISEL RETAINER ASSEMBLY Code No.727-847-6 (Option)

Retainer
Code No.727-677-6



Split Rubber Bumper put between split steel ring
Code No.727-692-6



Lock Spring
Code No. 976-930-0



How to use:
(1) Put a SHOULDER type Chisel into the Retainer from the front oval opening and turn it 90° to set.
(2) Loop the Split Rubber Bumper around the chisel below the SHOULDER and toward the tip and fit them to the tool. Make sure that the Chisel SHOULDER is located crisscross to retainer's oval opening as highlighted in red with an asterisk.
(3) Insert the Lock Spring all through the slot in the Retainer and hook the both ends firmly to lock.

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